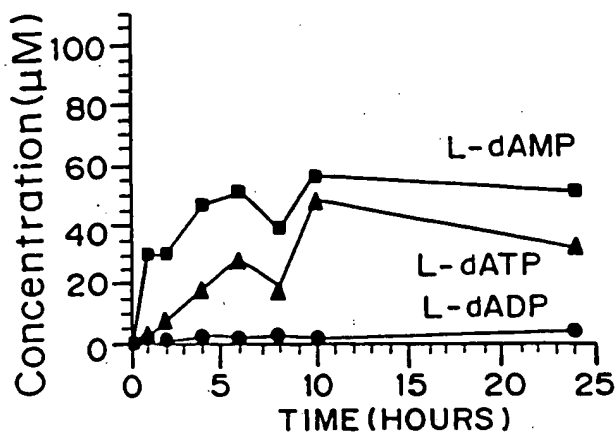


FIGURE 16  
ACCUMULATION



DECAY

